



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
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D4034-041
Job Sheet 183040



Part No: D4034-041

Job Qty: 2 ea

Part Name: Aft Upper Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/11/18

Job Tracking No:

Due Date: 9/21/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEETS 1,2 IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA
10.03.15 verified by:EC IPP Rev:C 11.01.19 AS PER DWG REV.B DD VERF:EC IPP Rev:D 13.03.14 AS PER
DWG REV.pc1 DD VERF:JLM IPP REV:E 13.06.21 DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Large Fab-6		DC 2018-09-12
100	Large Fab	2 pcs	9/21/18	9/21/18	0.00	2.30	Large Fab 1		DC 2018-09-12
110	QC	2 pcs	9/21/18	9/21/18	0.00	0.00	QC9		
120	QC	2 pcs	9/21/18	9/21/18	0.00	0.00	QC5		
130	Packaging	2 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3 Large Fab		
140	QC21-SA	2 Ea	9/21/18	9/21/18	0.00	0.00	QC21		21 SEP 13 2018

Part Op 100 - 1- Assemble ribs to hoop and weld as per dwg DT9564 2- Weld bushing in rib and grind weld flush as per dwg
Descriptions: 130 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4021-7	Hoop	2 Ea (1 ea)	90-Start up Operation	3084729
D4021-9	Bushing	8 Ea (4 ea)	90-Start up Operation	3105262
D4034-1	Rib	2 Ea (1 ea)	90-Start up Operation	3091547
D4034-3	Rib	2 Ea (1 ea)	90-Start up Operation	3099553

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4021-7	2	9	0
	D4021-9	8	128	0
	D4034-1	2	7	0
	D4034-3	2	17	0

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Container No: S109409



Part: D4034-041

Job No: 183040

Serial No/Batch: S109409

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/12/18

Specifications

could not be found.

Plex 9/11/18 12:47 PM Dart.lajeunesse.marie



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D4034-043
Job Sheet 183041



Part No: D4034-043

Job Qty: 3 ea

Part Name: Fwd Upper Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/11/18

Job Tracking No:

Due Date: 9/21/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEETS 1,2 IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA
10.03.15 verified by:EC IPP Rev:C 11.01.19 AS PER DWG REV.B DD VERF:EC IPP Rev:D 13.03.14 AS PER
DWG REV.pc1 DD VERF:JLM IPP REV:E 13.06.21 DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Large Fab-6		DC 2018-09-12
100	Large Fab	3 pcs	9/21/18	9/21/18	0.00	2.44	Large Fab 1		DC 2018-09-12
110	QC	3 pcs	9/21/18	9/21/18	0.00	0.00	QC9		
120	QC	3 pcs	9/21/18	9/21/18	0.00	0.00	QC5		
130	Packaging	3 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3 Large Fab		
140	QC21-SA	3 Ea	9/21/18	9/21/18	0.00	0.00	QC21		

Part Op 100 - 1- Assemble ribs to hoop and weld as per dwg DT9564 2- Weld bushing in rib as per dwg
Descriptions: 130 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4021-7	Hoop	3 Ea (1 ea)	90-Start up Operation	3084729
D4021-9	Bushing	12 Ea (4 ea)	90-Start up Operation	305105262
D4034-1	Rib	3 Ea (1 ea)	90-Start up Operation	3091547
D4034-3	Rib	3 Ea (1 ea)	90-Start up Operation	3099553

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4021-7	3	9	0
	D4021-9	12	128	0
	D4034-1	3	7	0
	D4034-3	3	17	0

ifications

ould not be found.



Container No: S109408



Part: D4034 - 043

Job No: 183041

Serial No/Batch: S109408

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/12/18

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